



LT-A627 Series Operations Manual

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# **CE** certified

We meet the GB/T 21268-2014 Standard after the quality inspection.

Read and Understand the manual before operating the car

#### Preface

#### Dear Users,

Thank you for purchasing an Ecar. We have adopted technological advancements from Europe and the United States as our main imported components. Our carts are known for their innovative design. Complete with luxurious professional paint jobs and high-strength steel which gives our carts a stylish look while being reliable and having excellent performance.

The notable features include being lightweight; having a strong uphill driving function; being eco-friendly; low noise; easy-to-charge and more while being reasonably priced. We are proud to say our carts are the most advanced in the field of electric carts at the moment.

We have created this operation manual in order for us to help users operate and maintain it correctly. In order to ensure your ecar is in the best working condition and can be used for a long time; please read this manual carefully.

Our products are always improving and updating. If this manual does not exactly match the actual product at hand, it can still serve as a standard guide. However, we advise users to contact us regarding this matter.

**NOTE:** This car is designed for relaxation and sightseeing purposes only. It's suitable for special specific places like tourism scenic areas, pedestrian mall and anything similar. Please do not use on highways and roads.

#### IMPORTANT MANUAL INFORMATION

Particularly important information is distinguished by using the following symbols and notes:

THE SAFETY ALERT SYMBOL! Indicates to pay attention, be alert. vour safety is involved.

## 🛝 WARNING

Failure to follow WARNING instructions could result in severe injury or death of the golf car passengers, bystanders, or the person driving the golf car.

#### CAUTION

This message describes special Precautions that must be taken to avoid damage to the car.

#### NOTE:

This message provides additional information

#### NOTE :

Ecar continually seeks improvement in product quality. Even though this manual contains the latest product information available at the time of printing, there may be minor discrepancies between your golf car and this manual. If you have any question concerning this manual, please contact your Ecar dealer and we will work it out.

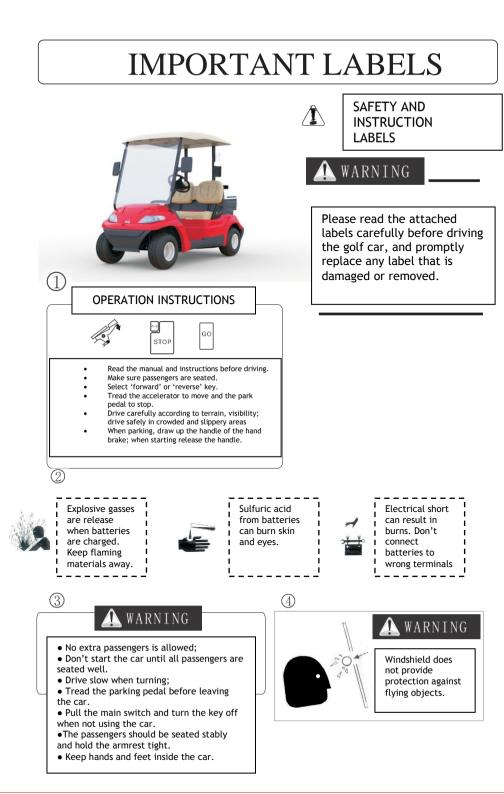
This manual should be considered as a permanent part of your golf car and should stay with the car even when the car is resold.

## 🔔 WARNING

Read and understand this manual completely before operating your golf car.

# Content

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# SAFETY OPERATION

Before operating :

1. Read this manual and all the other operations or labels marked on the car body before operating.

2. Only authorized people should drive the car and only in designated areas.

3. Do not OVERLOAD.

4. Do not drive the car while intoxicated, this could restrict the driver's vision and judgement.



## When operating:

- 1. Keep your body in the car and stay well-seated when the car starts moving.
- 2. Do not start the car until all passengers are seated.
- 3. Keep your hands on the steering wheel and your eyes on the path ahead.
- 4. Be especially careful when backing the car in crowded places. Please watch your back and roll back slowly
- 5. Avoid sudden start and brake.
- 6. Please accelerate or decelerate the car according to the ground condition.
- 7. Do not turn the steering wheel too sharply at high speed.
- 8. Keep driving slowly straight up or straight down, not at one same angle when on slopes.

Do not overload or make any modification on spare parts without manufacturer permission.

# **OPERATION SAFETY**

4





Keep your hands on the steering wheel and your eyes on the path ahead.

Be especially careful when backing the car in crowded areas. Please always watch your back and roll back slowly.

Avoid sudden acceleration and change speed according to ground condition.

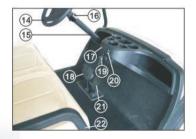
Do not make a sharp turn during high speed.

Vary speed when going uphill and going downhill.

Do not modify the loading capacity and anything about safety in this manual.

# WHOLE STRUCTURE AND SPECIFICATIONS







2-Sand box123-Cool box134-Rear tire cover145-Side mirror156-Windshield167-Windshield Frame178-Headlight /R189-Front Bumper19	adlight base /L21-Acceleratorde cover sheetPedalar body cover22-Arm resteering wheel23-Front tireeering column24-Rear tirembination Switch25-Tail light /Lwer indicator26-Rear bumperake Pedal27-Tail light /Ry Switch28-Bag strap holderritch F/R29-Ballwasher
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# STRUCTURE AND SPECIFICATIONS

## (LT-A627.2)Whole car specifications (standard): detailed specification refers to actual contract

THI			El	controller	Curtis cont	roller 1266A-5201/275A (USA Brand)		
			Electronic system	battery	Lead acid	battery 8V x 6pcs 140AH 5Hr Rate		
			Motor H		High effici	High efficient Sepex ADC 3.7 KW motor		
		Syst charger		Intelligent	charger48V,20A			
		em	Accelerator	Electrical a	ccelerator 48V input, Hall output 0-5V			
	Wind shield	Organic glass	6		Top roof	ABS plastic vacuum forming		
Bo	Seat	Leather			Floor	Rubber sliding proof mat Twowaygearsteering system, automatically backlash		
bc	Side mirror	L & R side 1	nirrors		Steering system	compensation		
γ	Light&signal	48V/12-300V	W Front li	ght, turning light,	rear combo li	ghts, horn, reverse buzz		
10	Body	PP plastic in	iection		chassis	High tensile steel welding structure, electrophoresis treatment for anti-rust		
Body configuration	Dash board	PP plastic in	ection, po	wer indicator, he	ad light switch	, turning light switch, key switch, F/R switch		
ng	Brake	rear drum +	combo bra	ike pedal parking				
ra	Front Suspension	Spring+hydr	aulic shoc	k absorber, indep	endent suspen	sion		
tic	Rear suspension	Excellent tra	nsaxle, ge	ar ratio 12.31:1.1	alf independe	nt suspension + hydraulic shock absorber		
n	Wheel & tire			-8+tire (452mm)	-			
	Loading staff	2 persons ( in	aludina d	rivor)				
1 0	specifica	-	iciuunig u	livel)				
	imension:				240	0*1200*1800mm		
	wheelbase				1650mm			
	veight(incl	uding h	atter)		470kg			
			iller)			50kg		
	oad capaci	ty				•		
	nax speed					24km/h		
	nileage					100km/h(level road)		
	nin turning				2.9n	n		
	nax climbi		у		25%			
	nin clearan				100			
	brake dist	ance				<6m		
	tread				fron	t900mm/rear 1000mm		
2.b	attery s	pecitic	atio	n	land	acid battery		
2.1 b	attery type	9			lead acid battery			
	olume				140Ah			
	voltage				48V	·		
	notor sp	ecifica	tion					
	•				DC	series motor		
	notor type ated power	r			3.7			
	ated rotati				250	0r/min		
	rated volta				48			
	ated curren							
25 T	aleu currei	ICV			105A			
	ation				15n	ain		

# **STRUCTUREANDSPECIFICATIONS**

## (LT-A627·2+2)Whole car specifications (standard): detailed specification refers to actual contract

iciall	ed specifi	ication i	refers	to actual	contra	act
				controller	Curtis cont	roller 1266A-5201/275A (USA Brand)
			Electronic system	battery	Lead acid	battery 8V x 6pcs 140AH 5Hr Rate
				Motor	High efficie	ent Sepex ADC 3.7 KW motor
		syst	charger	Intelligent	charger48V,20A	
			em	Accelerator	Electrical a	accelerator 48V input, Hall output 0-5V
	Wind shield	Organic glass			Top roof	ABS plastic vacuum forming
Bo	Seat	Leather			Floor	Rubber sliding proof mat
bd	Side mirror	L & R side 1	nirrors		Steering system	Twowaygearsteering system, automatically backlash compensation
Ŷ	Light&signal	48V/12-300V	V Front lig	ght, turning light, r	ear combo lig	ghts, horn, reverse buzz
10	Body	PP plastic inj	ection		chassis	High tensile steel welding structure, electrophoresis treatment for anti-rust
ıfi	Dash board	PP plastic inj	ection, po	wer indicator, hea	d light switch	h, turning light switch, key switch, F/R switch
ng	Brake	rear drum +	combo bra	ke pedal parking		
rat	Front Suspension	Spring+hydra	aulic shocl	k absorber, indepe	ndent suspen:	sion
Body configuration	Rear suspension	Excellent tra	nsaxle, gea	ar ratio 12.31:1, ha	lf independe	nt suspension + hydraulic shock absorber
n	Wheel & tire	Steel wheel	18*8.50-	-8+tire (452mm)		
	Loading staff	4 persons ( in	cluding d	river)		
<ul> <li>1. specification</li> <li>1.1dimension:L*W*H</li> <li>1.2 wheelbase</li> <li>1.3 weight(including batter)</li> <li>1.4 load capacity</li> <li>1.5 max speed</li> <li>1.6 mileage</li> <li>1.7 min turning radius</li> <li>1.8 max climbing ability</li> <li>1.9 min clearance</li> <li>1.10 brake distance</li> <li>1.11 tread</li> <li>2. battery specification</li> <li>2.1 battery type</li> <li>2.2 volume</li> <li>2.3 voltage</li> <li>3. motor specification</li> <li>3.1 motor type</li> <li>3.2 rated power</li> <li>3.3 rated rotating speed</li> <li>3.4 rated voltage</li> <li>3.5 rated currency</li> <li>3.6 ration</li> </ul>					1650 5501 3001 22-2 80-9 2.9n 25% 100n <6m fron lead 140. 48V	kg 24km/h 90km/h(level road) n mm t900mm/rear 1000mm l acid battery Ah series motor kw 10r/min 7 A

# STRUCTURE AND SPECIFICATIONS

## (LT-A627·4)Whole car specifications (standard): detailed specification refers to actual contract

		-	Ele	controller	Curtis cont	roller 1266A-5201/275A (USA Brand)		
			ectric	battery	Lead acid	battery 8V x 6pcs 140AH 5Hr Rate		
		2	Electronic system	Motor	High efficient Sepex ADC 3.7 KW motor			
			syst charger		Intelligent	charger48V,20A		
		em	Accelerator	Electrical a	ccelerator 48V input, Hall output 0-5V			
	Wind shield	Organic glass			Top roof	ABS plastic vacuum forming		
B	Seat	Leather			Floor	Rubber sliding proof mat		
рс	Side mirror	L & R side r	nirrors		Steering system	Twowaygearsteering system, automatically backlash compensation		
Y	Light&signal	48V/12-300V	V Front lig	ght, turning light,	rear combo lig	ghts, horn, reverse buzz		
10	Body	PP plastic inj	ection		chassis	High tensile steel welding structure, electrophoresis treatment for anti-rust		
ıfi	Dash board	PP plastic inj	ection, po	wer indicator, hea	d light switch	, turning light switch, key switch, F/R switch		
ng	Brake	rear drum + d	combo bra	ke pedal parking				
ra	Front Suspension	Spring+hydra	aulic shoc	k absorber, indepe	endent suspen	sion		
Body configuration	Rear suspension	Excellent trai	nsaxle, ge	ar ratio 12.31:1. h	alf independe	nt suspension + hydraulic shock absorber		
n	Wheel & tire		-	-8+tire (452mm)	F			
	Loading staff	4 persons ( in	eluding d	river)				
1 c	specifica		lenduning d					
	limension:				2160	)*1200*1900mm		
		_*W*H			3160*1200*1800mm 2410mm			
	wheelbase							
	veight(incl		itter)		510kg 300kg			
	oad capaci	ty			0			
	nax speed					24km/h		
	nileage				70-9	00km/h(level road)		
	nin turning				4m			
	nax climbi		у		25%			
1.9 n	nin clearan	ce			1001	nm		
	brake dista	ance				<6m		
1.11	tread				fron	t900mm/rear 1000mm		
2.b	attery s	pecific	atio	า	11	a sid h sttans		
	attery type				lead acid battery			
	volume				140Ah			
	voltage				48V			
	notor spe	acifica	tion					
	•	sonica	lion		DC	series motor		
3.1 n	notor type				3.71			
	ated power				0171	0r/min		
	ated rotatin				48V	* - /		
	rated voltag							
3.5 r	ated currer	ncy				105A		
	ation					nin		

# STRUCTURE AND SPECIFICATIONS

## (LT-A627·4+2)Whole car specifications (standard): detailed specification refers to actual contract

		eren	s to actua		
		Ele	controller	Curtis cont	roller 1266A-5201/275A (USA Brand)
		ctro	battery		battery 8V x 6pcs 140AH 5Hr Rate
Lace		nics	Motor		ent Sepex ADC 3.7 KW motor
Sec.	5	yste	charger	-	charger48V,20A
			Accelerator		ccelerator 48V input, Hall output 0-5V
				Top roof	ABS plastic vacuum forming
	Leather				Rubber sliding proof mat Twowaygearsteering system, automatically backlash
Side mirror	L & R side 1	nirrors		system	compensation
Light&signal	48V/12-300V	V Front li	ght, turning light,	rear combo li	
Body	PP plastic inj	ection		chassis	High tensile steel welding structure, electrophoresis treatment for anti-rust
Dash board	PP plastic inj	ection, po	ower indicator, hea	d light switch	, turning light switch, key switch, F/R switch
Brake	rear drum + o	combo bra	ake pedal parking		
Front Suspension	Spring+hydra	ulic shoc	k absorber, indepe	ndent suspen	sion
Rear suspension	Excellent tra	ısaxle, ge	ar ratio 12.31:1, ha	alf independe	nt suspension + hydraulic shock absorber
Wheel & tire	Steel wheel	18*8.50	-8+tire (452mm)		
Loading staff	6 persons ( ir	cluding d	river)		
<ol> <li>specification         <ol> <li>1.1 dimension: L*W*H</li> <li>2. wheelbase</li> <li>3.3 weight(including batter)</li> <li>1.4 load capacity</li> <li>1.5 max speed</li> <li>1.6 mileage</li> <li>1.7 min turning radius</li> <li>1.8 max climbing ability</li> <li>1.9 min clearance</li> <li>1.10 brake distance</li> <li>1.11 tread</li> </ol> </li> <li>2. battery specification</li> <li>2.1 battery type</li> <li>2.2 volume</li> <li>3. voltage</li> <li>3. motor specification</li> <li>3.1 motor type</li> <li>3.2 rated power</li> <li>3.3 rated rotating speed</li> <li>4.4 rated voltage</li> <li>5 rated currency</li> <li>6 ration</li> </ol>					kg 24km/h 30km/h(level road) mm t900mm/rear 1000mm acid battery Ah
	Light&signal Body Dash board Brake Front Suspension Rear suspension Wheel & tire Loading staff Specifica imension:I wheelbase veight(incl oad capacit nax speed nileage nin turning nax climbin nin clearan brake dista tread attery type voltage notor type ated power ated rotatin	Seat       Leather         Side mirror       L & R side n         Light&signal       48V/12-300V         Body       PP plastic inj         Dash board       PP plastic inj         Dash board       PP plastic inj         Brake       rear drum + G         Front Suspension       Spring+hydra         Rear suspension       Excellent transition         Wheel & tire       Steel wheel         Loading staff       6 persons (in         Specification       imension:L*W*H         wheelbase       veight(including base)         veight(including base)       oad capacity         nax speed       nileage         nin turning radius       nax climbing ability         nin clearance       brake distance         tread       attery specific         voltage       notor specification         notor type       atted power	Seat       Leather         Side mirror       L & R side mirrors         Light&signal       48V/12-300W Front light         Body       PP plastic injection         Dash board       PP plastic injection, pc         Brake       rear drum + combo bra         Front Suspension       Spring+hydraulic shoc         Rear suspension       Excellent transaxle, ge         Wheel & tire       Steel wheel 18*8.50         Loading staff       6 persons (including d         Specification       imension:L*W*H         wheelbase       veight(including batter)         oad capacity       nax speed         nileage       nileage         nin turning radius       nax climbing ability         nin clearance       brake distance         tread       attery specification         attery type       rolume         voltage       notor specification         notor type       atted power         atted rotating speed       notor type	Wind shield       Organic glass         Seat       Leather         Side mirror       L & R side mirrors         Light&signal       48V/12-300W Front light, turning light, J         Body       PP plastic injection         Dash board       PP plastic injection, power indicator, heat         Brake       rear drum + combo brake pedal parking         Front Suspension       Spring+hydraulic shock absorber, indepedent wheel & tire         Steel wheel 18*8.50-8+tire (452mm)       Loading staff         Loading staff       6 persons (including driver)         Specification       immension: L*W*H         wheelbase       weight(including batter)         oad capacity       nax speed         nileage       nin turning radius         nax climbing ability       nin clearance         brake distance       tread         attery specification       attery type         voltage       notor specification         notor type       attery ower         atted power       atted power	Image: Section of the sector

# STRUCTURE AND SPECIFICATIONS

## (LT-A627.6)Whole car specifications (standard): detailed specification refers to actual contract

	TI		Ele	controller	Curtis cont	roller 1266A-5201/275A (USA Brand)		
				battery	Lead acid	battery 8V x 6pcs 140AH 5Hr Rate		
	L.C.		B. Motor		High effici	High efficient Sepex ADC 3.7 KW motor		
		Controller battery Motor charger Accelerator		Intelligent	charger48V,20A			
			em	Accelerator	Electrical a	accelerator 48V input, Hall output 0-5V		
	Wind shield	Organic glass			Top roof	ABS plastic vacuum forming		
Bo	Seat	Leather			Floor	Rubber sliding proof mat Twowaygearsteering system, automatically backlash		
bC	Side mirror	L & R side 1	nirrors		Steering system	compensation		
y c	Light&signal	48V/12-300V	V Front li	ght, turning light	, rear combo lig	ghts, horn, reverse buzz		
10	Body	PP plastic in	ection		chassis	High tensile steel welding structure, electrophoresis treatment for anti-rust		
ıfi	Dash board	PP plastic inj	ection, po	wer indicator, he	ead light switch	n, turning light switch, key switch, F/R switch		
ng	Brake	rear drum +	combo bra	ake pedal parking	5			
rat	Front Suspension	Spring+hydr	aulic shoc	k absorber, indep	endent suspen	sion		
Body configuration	Rear suspension	Excellent tra	nsaxle, ge	ar ratio 12.31:1,	half independe	nt suspension + hydraulic shock absorber		
n	Wheel & tire	Steel wheel	18*8.50	-8+tire (452mm)	)			
	Loading staff	6 persons ( in	cluding d	river)				
1.2 v 1.3 v 1.41 1.5 r 1.6 r 1.7 r 1.8 r 1.9 r 1.10 1.11 2.1 b 2.1 b 2.2 v 2.3 v		uding ba ty radius ng abilit ance <b>pecific</b>	y atio	n	317( 5501 4501 22-2 70-8 5.1n 20% 100n <6m fron	kg 24km/h 30km/h(level road) n mm t900mm/rear 1000mm l acid battery Ah		
<ul> <li>2.3 voltage</li> <li>3. motor specification</li> <li>3.1 motor type</li> <li>3.2 rated power</li> <li>3.3 rated rotating speed</li> <li>3.4 rated voltage</li> <li>3.5 rated currency</li> <li>3.6 ration</li> </ul>					3.71	0r/min / A		

# STRUCTURE AND SPECIFICATIONS

## (LT-A627.6+2)Whole car specifications (standard): detailed specification refers to actual contract

	ed specifi			controller		roller 1268-5403/400A (USA Brand)			
			Ellec	battery	+				
			troni	Motor	-	battery 8V x 6pcs 140AH 5Hr Rate			
			csy	charger	High efficient Sepex ADC 3.7 KW motor Intelligent charger48V,20A				
			Electronic system	Accelerator	-	accelerator 48V input, Hall output 0-5V			
	Wind shield	Organic glass	,	ricocicianor	Top roof	ABS plastic vacuum forming			
Ξ	Seat	Leather			Floor	Rubber sliding proof mat			
0	Side mirror	L & R side r	nirrors		Steering system	Twowaygearsteering system, automatically backlash compensation			
ly	Light&signal			oht turning light		ghts, horn, reverse buzz			
co	Body	PP plastic inj		e,ee,	chassis	High tensile steel welding structure, electrophoresis treatment for anti-rust			
nf	Dash board			ower indicator, he	ad light switch	n, turning light switch, key switch, F/R switch			
181	Brake	rear drum + o	combo br	ake pedal parking	-				
3 IL	Front Suspension			k absorber, indep	endent suspen	sion			
Body configuration									
on	Rear suspension			-8+tire (452mm)	air independe	nt suspension + hydraulic shock absorber			
	Wheel & tire			. ,					
	Loading staff	8 persons ( in	cluding o	lriver)					
	specifica				100				
	limension:	L*W*H			4280*1200*1800mm				
	wheelbase				3170mm				
	veight(incl		itter)		630kg				
	oad capaci	ty			600kg				
	nax speed					24km/h			
	nileage				70-8	80km/h(level road)			
	nin turning				5.1n				
	nax climbi	<u> </u>	У		20%				
	nin clearan				100				
	brake dist	ance			<6m	t900mm/rear 1000mm			
	tread	: : : .	- 41 -		Iron	1900mm/rear 1000mm			
2.0	attery s	pecific	atio	n	lead acid battery				
2.1 t	pattery type	e				140Ah			
2.2 \	volume								
	voltage				48V				
3.n	notor sp	ecifica	tion						
3.1 r	notor type					series motor			
3.2 r	3.2 rated power				3.7				
	3.3 rated rotating speed					0r/min			
3.4	rated volta	ge			48				
3.5 ľ	ated curren	псу			105				
	ation				15n	nin			
2.0									

# OPERATION AND CONTROL







# 🔔 WARNING

Completely stop car before shifting F / R switch. When shifting F/R switch, please turn the switch to middle positon for 2 seconds at first, then choose Forward switch or Reverse switch. Don't use F/R switch in a hurry, the sensor might burn or switch will be out of use.

#### Turning on Main Switch

1. Shift the switch to RUN position then turn on the power supply of car.

2. Shift the switch to OFF position then turn off the power supply of car.

## **Key Switch**

1. Plug in the key and turn right then turn on the key switch (Note: Shifting the F/R switch to the middle position before turning on Main switch).

2. Turn left and then turn off the switch. Switch can be removed only at this state.

#### Forward/Reverse Switch

The Forward/Reverse Switch is used to shift the car to forward, reverse or stop. Forward is upward, reverse is downward, Park is middle. When choosing reverse switch, the reverse buzzer sounds.

# OPERATIONANDCONTROL







## when the car is fully charged. It also shows when electricity is low.

Voltage Indicator shows the remaining electricity and indicates

Voltage Indicator

Head light switch

Turns on the head light

## Brake pedal

Stops the car.

#### Accelerator pedal

Turn on the key switch, choose forward or backward, release brake, and put your right foot on the accelerator pedal, soft step down the pedal to start the car.

Attention: don't step down the pedal in a rush.

# PRE OPERATION

Pre-operation checks should be made each time you use your golf car. Get in the habit of performing the following checks in the same way so that they become second nature.

## 🕼 WARNING

Be sure that the main switch key is removed before performing the preoperating checks to prevent accidental starting, and apply the parking brake to keep the car from moving.

#### **PRE-OPERATION CHECKLIST**

Before each use please check the following:

-Batteries

-Tire condition

-Steering System

-Back-up Buzzer

-Pedal Operation

-Body and chassis

#### SEAT

Open the seat for checking and servicing.

# PREOPERATION

## BATTERY

Charge batteries before every use. See charging steps in chapter 6.

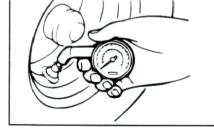
Check that the batteries are held securely in place to prevent the batteries from vibration or jarring. Also check that no prevent battery acid from spilling from the battery. Check the battery terminals for corrosion.

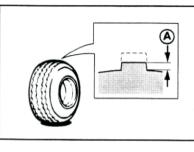
#### TIRE CONDITION

Check the tire air pressure before the operation of car.

Tire pressure 2 5 P S I

Tire wear l		
Check the t	re surfac bedded ears dow	





A Wear limit

# **PREOPERATION**



Steering system

Check the steering system if there is too much empty steering

A. Move the steering wheel up and down, front and back

B. Turn the steering wheel left or right, if you find too much empty steering or hear noise, it means some parts wrong and please contact dealer immediately.

Reverse alarm Turn the F/R switch to "R" for checking reverse alarm

**Pedal operation** Check the pedal's operation, if it's abnormal, contact dealer immediately.

Brake pedal

When you step down the pedal, you feel it, release it to be original position.

A Brake Pedal



 $\widehat{\mathbf{B}}$ ) Accelerator Pedal

🔔 WARNING

Before checking the accelerator pedal turn off the main switch.

# MAINTENANCE

## BATTERY CARE

## \Lambda WARNING

Battery electrolyte is poisonous and dangerous, causing severe burns, etc. It contains sulfuric acid. Avoid contact with skin, eyes and clothes. Antidote:

**EXTERNAL**: Wash with water **INTERNAL**: Drink large quantities of water or milk. Follow with milk of magnesia, beaten egg, or vegetable oil. Call physician immediately.

EYES: Wash with water for 15 minutes and get prompt medical attention. Batteries produce explosive gases. Keep sparks, flames and cigarettes away. Make sure it is ventilated when charging or using in enclosed space. Always shield eyes when working near batteries.



Keep out of reach from children

Batteries provide power for your electric car and must be properly maintained and recharged for maximum performance and service life. One way to maintain your batteries: 1. Clean the top of the batteries with soda water if necessary to remove corrosion. 2. Check fluid level before and after changing. CAUTION Do not let cleaning material enter battery cells.

## BATTERY CHARGING

## 🔔 WARNING

Read and understand the manual provided with your car's battery charger before charging the batteries.

# 🕼 WARNING

Explosive hydrogen gas is produced while batteries are being charged. Only charge batteries in well ventilated areas.

Follow the instructions contained in your battery charger's owner's manual to charge the batteries in your car. The following is a summary of the charging steps.

Do not attempt to recharge your car's batteries without thoroughly reading and understanding the manual.

Connect the charger properly with the plug case (see charger's owner's manual). Do not insert the AC output plug into the car directly.

## CAUTION

Use battery chargers that are only used for this car.

# MAINTENANCE

## 🔔 WARNING

Do not disconnect the DC output cord from the battery receptacle when the charger is on because that may cause an explosion.

The charger will turn off automatically when the batteries reach full charge.

After the charger has turned off disconnect the DC output plug from the golf car receptacle by grasping the plug body and pulling the plug straight out of the receptacle.

#### BATTERY INSTALLATION

## 🔔 WARNING

When installing the batteries, do not put the wrenches or other metal objects across the battery terminal. It can cause explosion of the batteries.

#### Before charging:

Only add distilled water. If fluid is below the top of the plates, add just enough to cover plates.

#### After charging:

Check that the fluid level is appropriately 1/4 to 1/2 inch above the plates and 1/4 to 3/8 inch below the level is low. Add distilled water carefully .Adding distilled water after charging helps prevent boiling over

A Battery cap B Plates C Maximum fluid level D Minimum fluid level

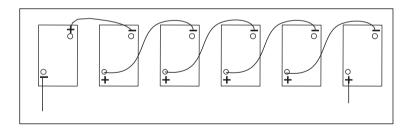
> Normal tap water contains minerals which are harmful to a battery; therefore, refill only with distilled water.

Using a hydrometer, check the specific gravity of the battery fluid in each cell against the readings on the chart below. Consult a Lytong dealer if any low readings are found.

Temp	erature	Satisfactory
°F	°C	Hydrometer Reading
120	48.9	1.244
110	43.3	1.248
100	37.8	1.252
90	32.2	1.256
80	26.7	1.260
70	21.1	1.264
60	15.6	1.268
50	10	1.272
40	4.4	1.276
30	-1.1	1.280

# MAINTENANCE

Link the cables like in the picture  ${}_{\rm A\,2}$ 

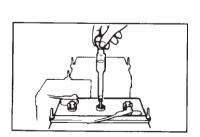


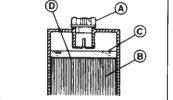
# 🔔 WARNING

When installing the batteries:

Please carefully place the cables and make the m down, making sure the cables not crossover the vent caps Always remove the negative (-) cable from the motor controller first, and install it last.

Do not overtighten the battery nuts, because too much force will damage the battery case.





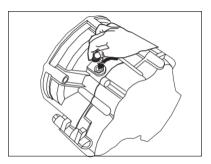


Check the oil level in the gearbox

Gearbox oil

1.Place the car on a horizontal level

- 2. Lift the cushion
- 3. Remove the oil plug
- 4. Pour in the gear oil slowly until it reaches the opening



Re	commended oil :
SA	E 90 gear oil

Gear case capacity :

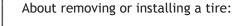
5. It is fine for the oil to overflow. Make it stop when it flows out. Foreign materials are forbidden from getting into the gearbox.

# MAINTENANCE

# CAUTION

Be sure the main switch is in the "off" position, before you check the Wheel or braking system.

## Tire Replacement



Take out the wheel nuts, after the car is totally still. Anything will be fine to prevent it moving.
 Elevate the car with a jack and take out the tire and the screw bolt.
 use the steps above conversely, when installing the tire

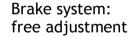
7		i
į	Wheel nut tightening torque:	
   	105N M-120N M	
ļ		1
Ľ,		1

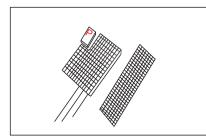
Braking Adjustment

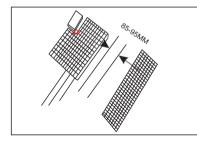
This car's brake is adjustable. Make sure the break is functioning properly.

# A WARNING

Consult your Lvtong dealer before using the car, if you have any problem with the brake. Serious accidents can be caused by brake failure.







## CAUTION

Before adjusting the brake, tread the brake pedal several times to adjust the brakes.

To adjust the brake distance:

1. Remove the cover of the dash board

2. Check the brake pedal by

pressing it with two fingers with

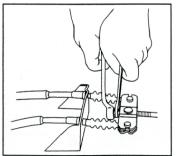
proper force and measuring the forwarding distance of the pedal until resistance is felt.

> Brake pedal forwarding distance: 85-95mm (3.35-3.74 inch)

# A

## WARNING

Do not loosen the brake cables because of air leakage. This will affect the brake adjustment and result in the brakes malfunctioning.



# MAINTENANCE

# A WARNING

Do not fix the brake cable too tight as this can make the brake malfunction, and therefore lower down the brake performance.

## Periodic Maintenance Chart

It is necessary to check periodically for proper performance and safe operation.

## WARNING

Before maintenance, make sure that the main switch is off and the handbrake is on. Your local dealer or qualified technician is responsible for it.

C=Check CA=CheckAdjust R=Replace S=Service CL=CleanandLubricate L=Lubricate

	Remarks	Pre- Operation	20 rounds 20 hours 20 hours 160kms( Every Month)	125 rounds 125 hours 600 miles 1000kms ( Every 6	250 hours	500 rounds 500 hours 2500 miles 4000kms( Every2 Years)	rounds	Page
Pre-Operation Every month Every 6 month Every year E	Charge	S	S	S	S	S	S	8-5
	Clean Battery tops,for tightness of hold-down screws and terminals	S	S	S	S	S	S	8-3/6-2
	Check brake pedal freeplay and adjust if necessary	С	CA	CA	CA	CA	CA	8-9/8-10
	Check steering operation	С	С	С	С	С	С	6-3
	Check tire pressure tread depthtire surface for damage	С	CA	CA	CA	CA	CA	6-2
	Check bode and chassis, for damage	С	С	С	С	С	С	6-4
	Check tightness of all bolts, nuts and screw	С	С	С	С	С	С	*
	Check reverse buzzer	C	C	C	C	C	C	6-3
	Check electrolyte level	-	C	C	C	C	С	8-3/8-4
	Checkforlooseorbroken connectionsw		C	C	C	C	C	*
	C l e a n L u b e P e d a l control area		CL					*
	Check all wire insulation for crack and/or worn spots			С	С	С	С	*
	Check shock absorbers for oil leaks and damaged springs			С	С	С	С	*
	Perform a discharge test				S	S	S	*
	protectant				S	S	S	*
	Check shoe lining thickness				С	С	С	*
	and rear axle beating play				U	C	C	
	Checksteeringknuckle bushing freeplay/Adjust wheel alighment				CA	CA	CA	*
	Check wheel not tightness				С	С	С	8-9/*
	front wheel bearing play					Ŭ	Ŭ	0.07.
	Check gear box oil level and				С	С	С	8-8
	leakage Check operation and adjust pedal							
	stop if necessary Replace gear box oil				CA	CA	CA R	* *
Every4month	C h e c k f o r g r e a s e leakage;adjust gear box if						CA	8-8

Items without a page number reference should be serviced by approved agent or qualified technician.

This manual doesn't contain these procedures. They are contained in the Service Manual

# **STORAGE**

Perform the following preparations when leaving your golf car unused for a long time:

#### NOTE:

Turn the main switch key "OFF", remove the key, and put it in a safe place.

## CHASSIS PREPARATION

 Verify the air pressure of the tire is 25psi (3 kgf/cm3);
 Clean the outside of the car with anti- rust oil;

3. Cover the car and store it in a dry and well-ventilated place.

#### **BATTERY PREPARATION**

1. . Recharge the batteries and check the fluid levels at least once a month.

2. Disconnect cables in case of long storage

## CAUTION.

Cleaning products are forbidden to put into battery cells

3. Clean the top of the batteries with baking soda and water so as to avoid erosion.

# WARRANTY AND AFTER-SALE SERVICE

Please read the following carefully for your interest and good after sales service from us.

What is under our warranty and after-sale service?

Please read this instruction book carefully after you buy a car from us.

We promise to change or repair any material quality or designing problem.

## Objects & Content

After a car is delivered from our factory

- We will perform free repair service as our standard warranty
   Please contact us for universal parts, like tire, cushion, which are out of Warranty.
- 3. We will send technicians if there is a severe quality problem.
- 4. We will provide long-term after sales service when warranty date is valid

## The below conditions will void the warranty

- 1. Buyer does not do as instruction book.
- 2. We will not repair car in places which are under our sales jurisdiction.
- 3. Out of warranty
- 4. Buyer used spare part from other manufacturers
- 5. Car is assembled or modified without our permission
- 6. Over Max Capability when used.
- 7. Damage caused by some natural disasters like typhoon, flood, earthquake, etc.

# WARRANTY AND AFTER-SALE SERVICE

#### Valid Warranty

Buyers need to fill warranty card, stamp and send it back to us. The warranty comes into effect once we receive and confirm.

## Kind Statement

Any damage caused by improper action, which is not covered in this manual will invalidate the warranty.

# 1266/1268TROUBLESHOOTINGCHART

序号	编程器显示				
1 _ 1	HW FAILSAFE				
1.2	THROTTLEFAULT1				
1.3	SPEEDSENSORFAULT				
1_4	H P D				
1 _ 5	MOTORSTALL				
2.1	LOWBATTERYVOLTAGE				
2.2	O V E R V O L T A G E				
2.3	ТНЕМАLСИТВАСК				
2.4	MAIN DRIVER ON				
2.5	AUX COIL FAULT				
3.1	MAIN DRIVER OFF				
3.2	MAIN WELDED				
3.3	PRECHARGEFAULT				
3.4	FILED MISSING				
3.5	AUX DRIVER OFF				
4 _ 1	CURRENT SENSOR FAULT				
4.2	DRIVER OVER CURRENT				
4 _ 3	— SHORTTED				
4_4	AUXRELAYDNC				
4 _ 5	WELDEDAUXRELAY				
5 . 1	KEY SWITCH SRO				
5.2	MAIN COIL OPEN				
5.3	AUX DRIVER ON				
5.4	CIRCUIT BRKR OPEN				
5.5	MAIN DROPOUT				